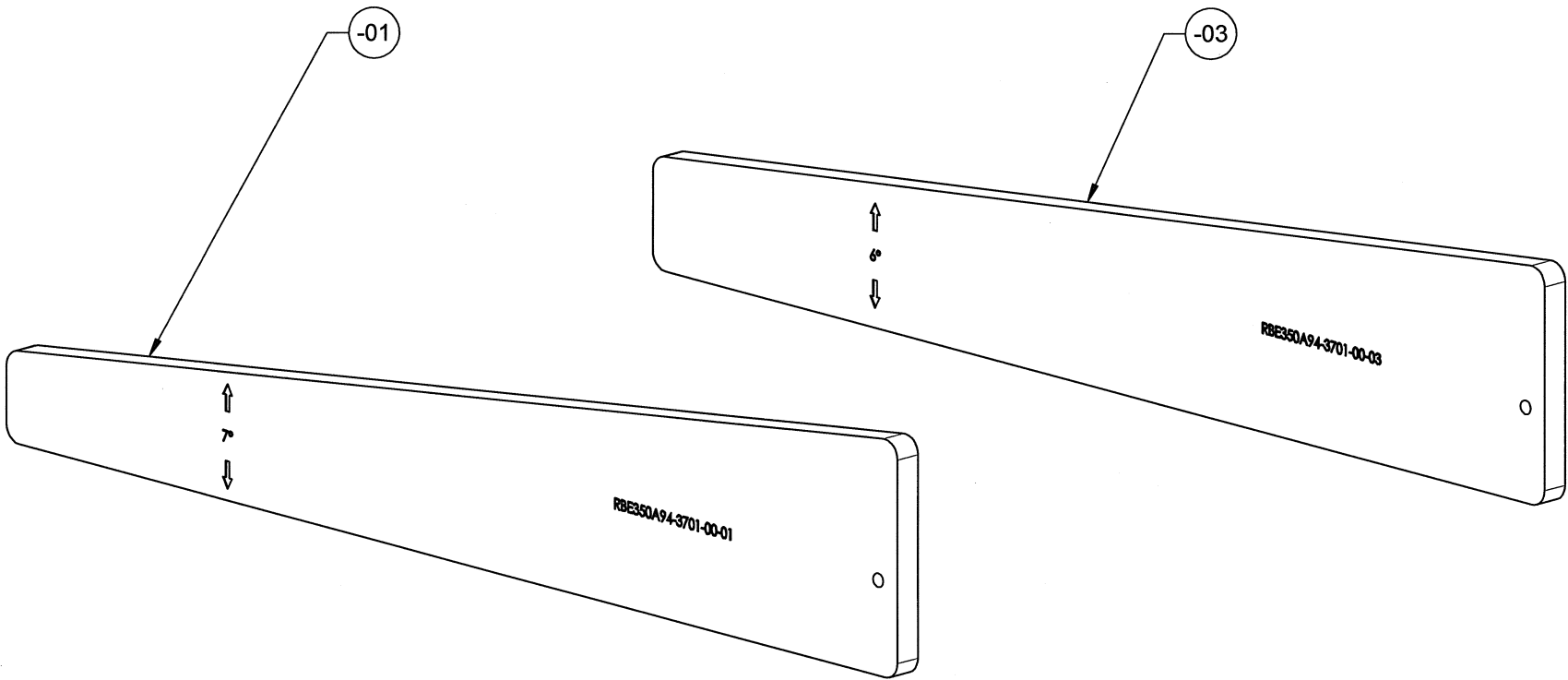


ITEM #	QTY	PART #	PART TITLE
-01	1	RBE350A94-3701-00-01	7 DEGREE M/R RIGGING TOOL
-03	1	RBE350A94-3701-00-03	6 DEGREE M/R RIGGING TOOL



RBE350A94-3701-00 M/R RIGGING TOOL

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) REMOVE ALL SHARP EDGES, BURRS, AND WELD SPATTERS IF APPLICABLE
7) IDENTIFICATION: N/A

E	7 DEGREE TOOL PART NUMBER WAS RBE350A94-3701-00 IS RBE350A94-3701-00-01. MODIFIED TOP LEVEL TO INCLUDE ITEM -01 AND -03	19-531	KPT
D	ADDED 6 DEGREE TOOL	18-776	KPT
2A	CORRECTED T/N WAS RBEA94-3701-00 IS RBE350A94-3701-00	-	RW
2	THICKNESS CHANGED FROM 0.125 TO 0.25	-	RW
1	DESIGN PER HELIPRODUCTS TOOLS	-	DW
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ML	TOOL PART #	REV. E
MFG. APPR.	DP	RBE350A94-3701-00	SHEET 1 OF 3
APPROVED	VIP	TITLE	SCALE
		M/R RIGGING TOOL	NTS
DATE	1/30/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8

7

6

5

4

3

2

1

D

D

C

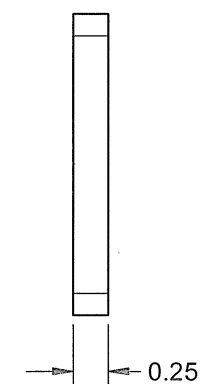
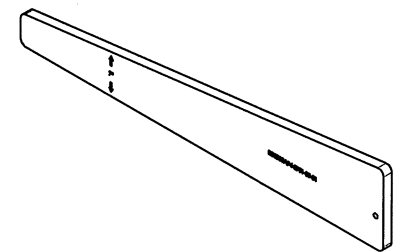
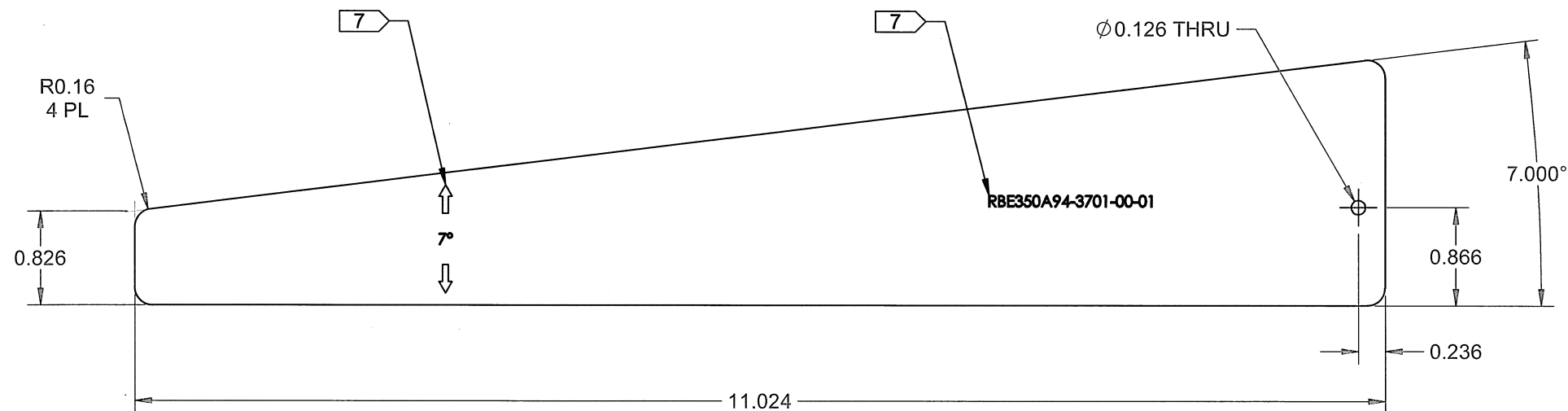
C

B

B

A

A



RBE350A94-3701-00-01 7 DEGREE M/R RIGGING TOOL

8

NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE BLACK PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES, BURRS, AND WELD SPATTERS IF APPLICABLE
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN
- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ML	TOOL PART #	REV. E
MFG. APPR.	DP	RBE350A94-3701-00	SHEET 2 OF 3
APPROVED	<i>VP</i>	TITLE	SCALE
DATE 1/30/2019		M/R RIGGING TOOL	NTS
COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

